# **SECTION HEADING**

# **RNEW 2120: Ethanol Separation Technology**

## Description

Ethanol Separation Technology covers the basic principles of ethanol distillation, evaporation and dehydration. Included will be an understanding of the operating components in a distillation system; demonstrable familiarity with startup, cleaning, operating, and shutdown procedures; and the ability to interpret both normal and abnormal operating conditions. The evaporative process and its role in processing plants will also be covered as well as the theory of molecular sieve dehydration and how it is used in the ethanol process.

#### Credits

2

#### Prerequisite

**RENEW 1101** 

#### Corequisite

None

## Topics to be Covered

- 1. Chemical and physical characteristics of ethanol
- 2. Ethanol and water mixtures
- 3. Alcohol/Water vapor diagrams
- 4. True percent proof tables
- 5. Batch distillation
- 6. Continuous distillation
- 7. Beer column
- 8. Side stripper
- 9. Rectifier column
- 10. Fusel oils
- 11. Reflux condenser
- 12. Reflux ratio
- 13. Azeotropic distillation
- 14. Molecular sieve dehydration
- 15. Three-bed molecular sieve operation and troubleshooting
- 16. Evaporation principles
- 17. Falling film evaporators
- 18. Multiple effect evaporation
- 19. Centrifuge basics and operation

#### **Learning Outcomes**

- 1. Use terminology as it relates to ethanol separation technologies.
- 2. Identify proper parameters for the distillation, dehydration and evaporation of ethanol.
- 3. Explain trouble shooting options for each step relating to ethanol separation.
- 4. Differentiate batch and continuous distillation principles.
- 5. Explain the process flow of an ethanol separation system.

#### **Credit Details**

Lecture: 2

Lab: 0

OJT: 0

MnTC Goal Area(s): None